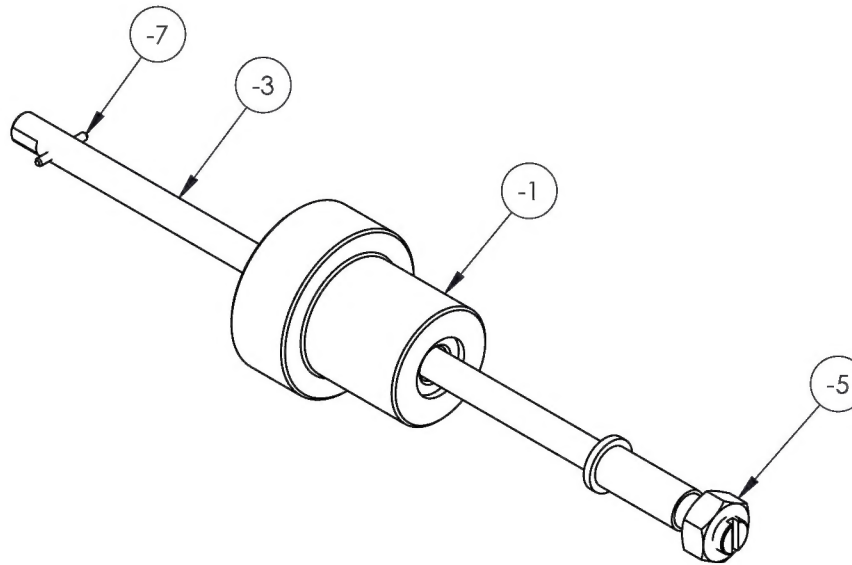


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
	1	RELEASED FOR PRODUCTION.	3/11/2015	RJC	JAG



NOTE:

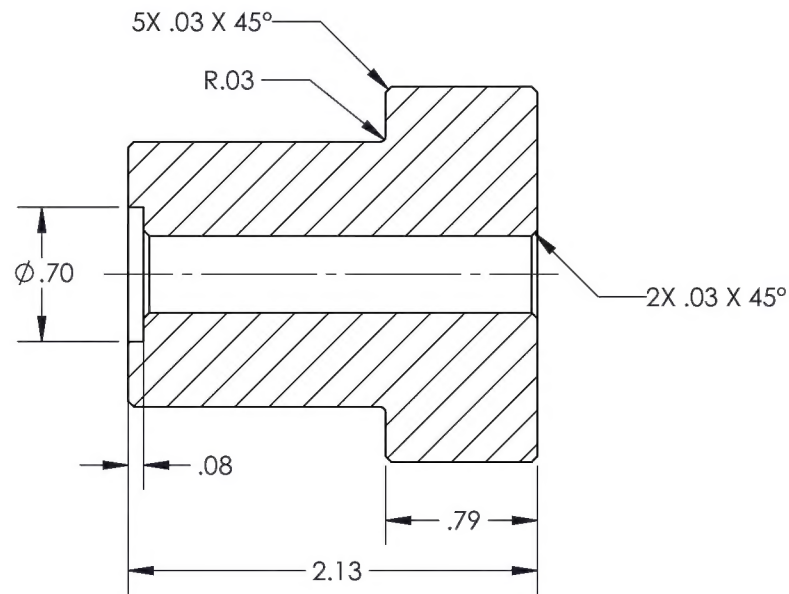
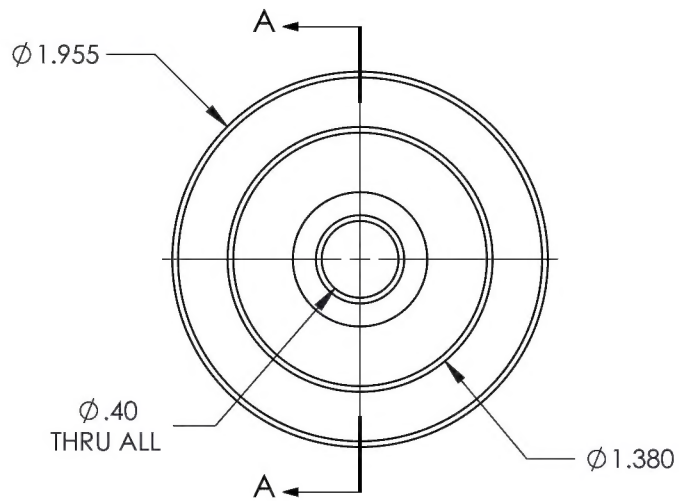
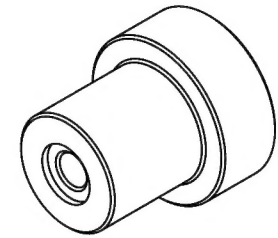
1. REF. AGUSTA T/N: 109-3130-85-135.
2. PART OF KIT RBW109-3130-85-133.

DART AEROSPACE	
TITLE TOOL INSTALLER ASSEMBLY	
DWG NO. RBW109-3130-85-135	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 3/3/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	6061		2
			-3	1	PIN	4140 Q&T/ 4142 Q&T		3
		B/O	-5	1	HEX NUT	STEEL	M10 X 1.5 (MCMaster-CARR #90591A171)	1
		B/O	-7	1	SLOTTED SPRING PIN	STEEL	M2 X 18 (MCMaster-CARR #91611A108)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



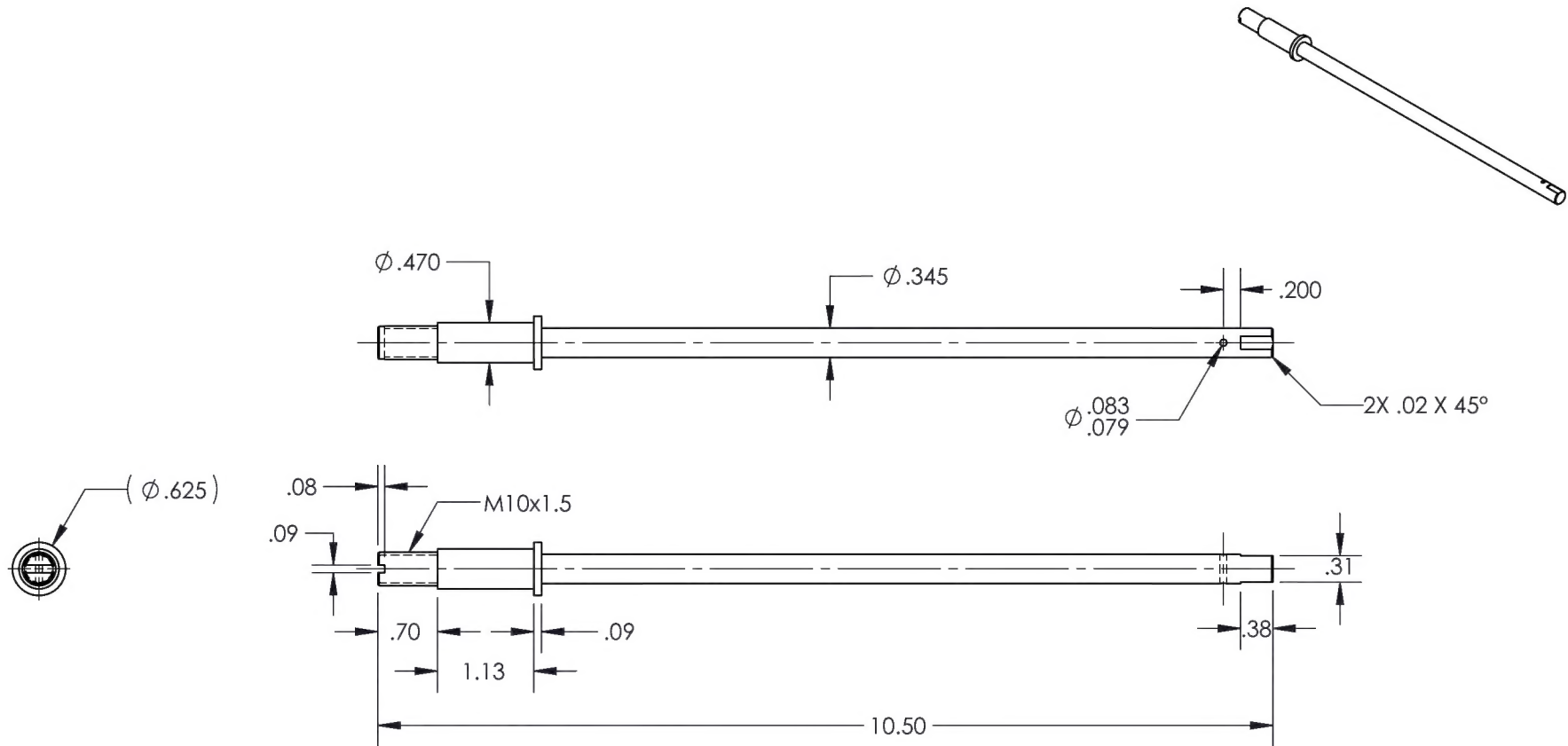
SECTION A-A

(-1)
GUIDE

DART AEROSPACE	
TITLE TOOL INSTALLER ASSEMBLY	
DWG NO. RBW109-3130-85-135-1	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:1	DATE 3/3/2015
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

PIN

DART AEROSPACE	
TITLE TOOL INSTALLER ASSEMBLY	
DWG NO. RBW109-3130-85-135-3	REV 1
MAT'L 4140 Q&T/ 4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:2	DATE 3/3/2015
SHEET 3 OF 3	